



Features

- 600mm diameter circular architectural luminaire, can be surface mounted or suspended. Powder coated aluminium housing (RAL9016) with polycarbonate opal diffuser. Direct light distribution, 4535lm luminous flux, 41W system power, 111lm/W luminaire efficacy. DALI dimmable. 3 hours integrated emergency. Colour rendering index Ra >90, 4000K Neutral White LED, chromaticity tolerance of 3-step MacAdam ellipse. IP40, IK03. 450mA drive current. Electrical protection Class1, 220-240V. Reported lifetime 66k hours L90B10.

CIBSE TM66

Result			
Category	Points Scored	Maximum possible points	Assessment
Product design	65	134.0	2.3
Manufacturing	21.5	46.5	1.9
Materials	5	24.0	0.8
Ecosystem	18	43.0	1.7
Overall performance	109.5	247.5	1.68

How to analyse the score	
0.0 to 0.5	Very poor circular economy performance
0.5 to 1.5	Some circular economy functionality
1.5 to 2.5	Definite/substantial progress to circularity
2.5 to 4.0	Excellent circularity

Technical Memorandum (TM) 66 describes a Circular Economy's main aims, how it can be achieved and what its practice will mean to the different branches of our industry like specifiers, manufacturers, contractors, and Facilities Managers.

The Circular Economy Assessment Method for Manufacturing (CEAM-Make)'s list of 66 searching questions, the majority of which ask for back-up evidence, is split into four sections :

- Product Design : Covering topics such as design for long life and repair
- Manufacturing : Additive and subtractive techniques and localisation
- Materials : Usage of recyclable materials rather than virgin
- Ecosystem : Repair or upgrade services to complement circular economy design

The outcome of the assessment is a single figure rating by which product comparisons can be made. A TM66 score demonstrates a product's performance in the context of a Circular Economy